

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
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Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
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Supplier <input type="checkbox"/>											
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Work Order ID 89411

89411

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Item ID: D2493 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Patient Stop Assembly
 Start Date: 8/21/12 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 9/14/12 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/10/15

MF
12-10-05

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Picklist Print

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Page 1
J

Work Order ID: 89411

Parent Item: D2493

Parent Item Name: Patient Stop Assembly

Start Date: 8/21/12

Required Date: 9/14/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP C03.01.17Reformat; Incorporated D2492KJ/RFIPP Rev:D 10.09.24 as per revB DD
verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2492 Patient Stop		Manufactured	No			100	Each	0.0000 B79479	1	4	5		SB 12/10/04
D2444 Pip Pin Assembly		Manufactured	No	B90151 B90761		100	Each	0.0000	2	6 4	8	(5)	FF 12-10-04
MS27039-1-07 Screw		Purchased	No			100	Each	67.0000	2	8		(5)	FF 12-10-04
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST291		67							
				18106		67		10					
NAS1149D0363J Washer		Purchased	No			100	Each	4,924.0000	2	8		(5)	FF 12-10-04
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST297		4574							
				122378		4574							
				ST298		350							
				116025		1							
				117601		61							
				119537		33							
				120142		13							
				120308		17							
				121243		121							
				121524		104							
				122378				10					

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Picklist Print

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Page 2

Work Order ID: 89411

Parent Item: D2493

Parent Item Name: Patient Stop Assembly

Start Date: 8/21/12

Required Date: 9/14/12

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

100

Each

3,165.0000

2

8

Nut

⑤ FF 12-10-04

Location

Loc Qty

Loc Code

316

795

122452

795

ST300

680

117885

32

119017

510

119075

138

ST317

1690

122141

1690

10

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Shop Packet Print

Page 2

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

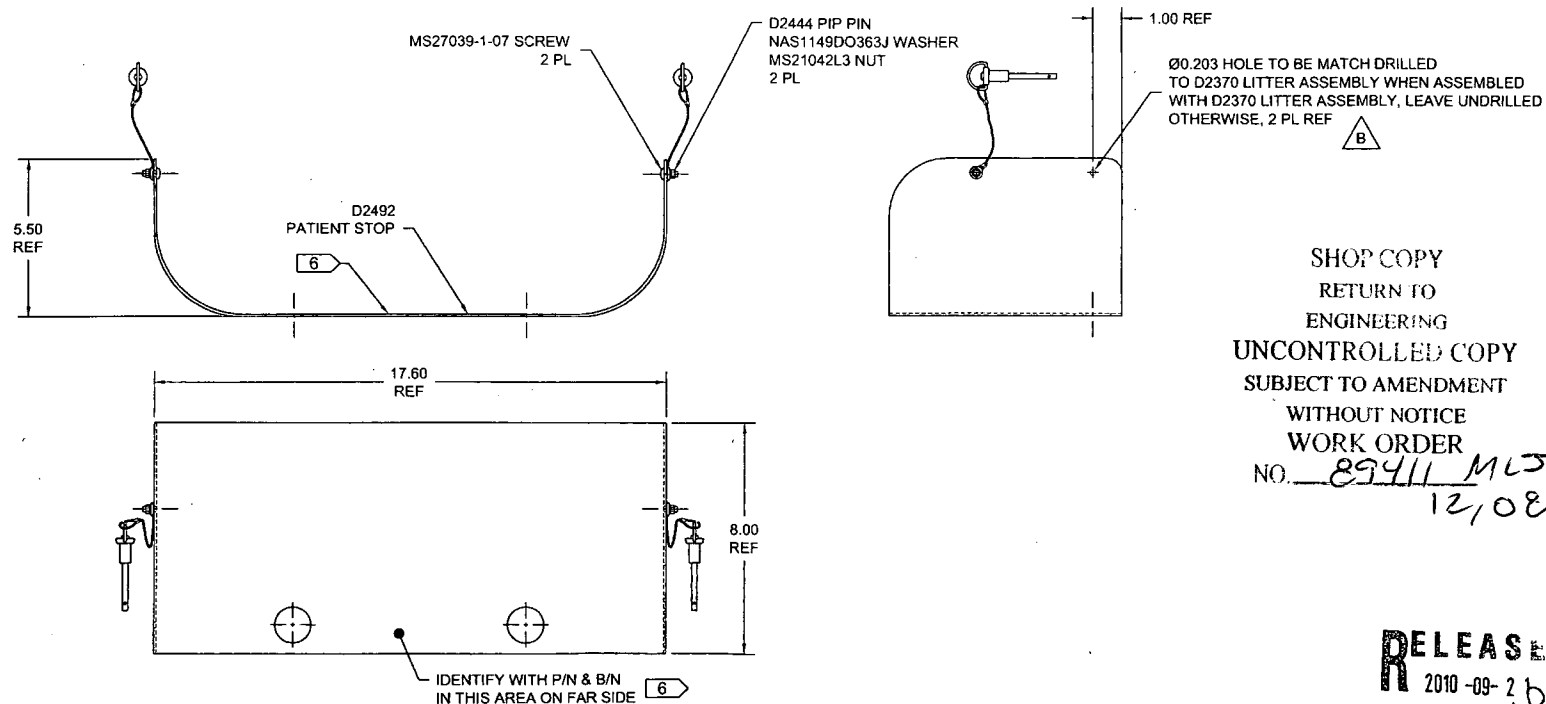
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ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D2493	PATIENT STOP ASSEMBLY
2	1	D2492	PATIENT STOP
3	2	D2444	PIP PIN
4	2	MS27039-1-07	SCREW
5	2	NAS1149DO363J	WASHER (OR AN960JD10)
6	2	MS21042L3	NUT (OR MS21042-3)



D2493 PATIENT STOP ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 89411 MJS
12/08/27

RELEASED
2010-09-20

NOTES:

- 1) MATERIAL: SEE PARTS LIST
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D2493" AND B/N PER DART QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)
- 7) WEIGHT: 1.7 lbs

B	REDRAW, HOLE NOW DRILLED (D2-1, NCR10-062)	CP	10.08.10
A	NEW ISSUE	BW	95.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	h	DRAWING NO.	REV. B
MFG. APPR.	h	D2493	SHEET 1 OF 1
APPROVED	h	TITLE	SCALE
DE APPR.	h	PATIENT STOP ASSEMBLY	NTS
DATE	10.08.10	COPYRIGHT © 1995 BY DART AEROSPACE LTD	